

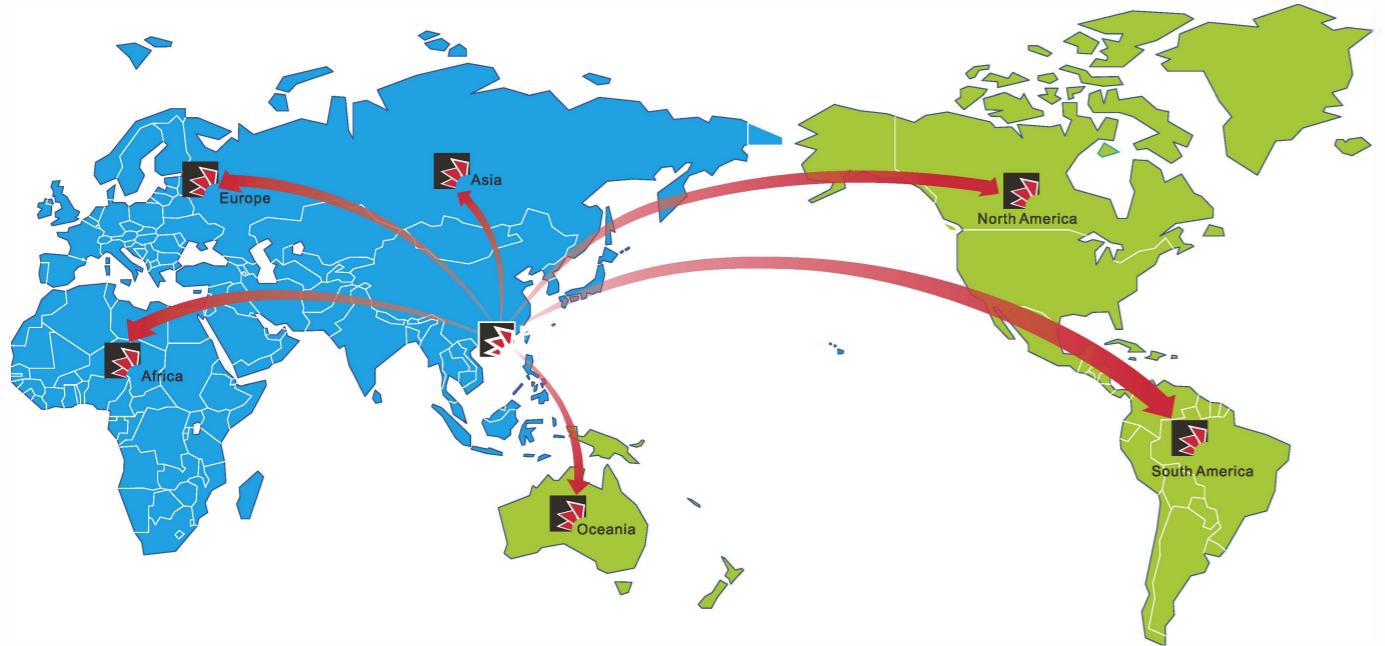
# Инвертор воздушного компрессора серии PI500-C

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Service Network:



201811ED1.0

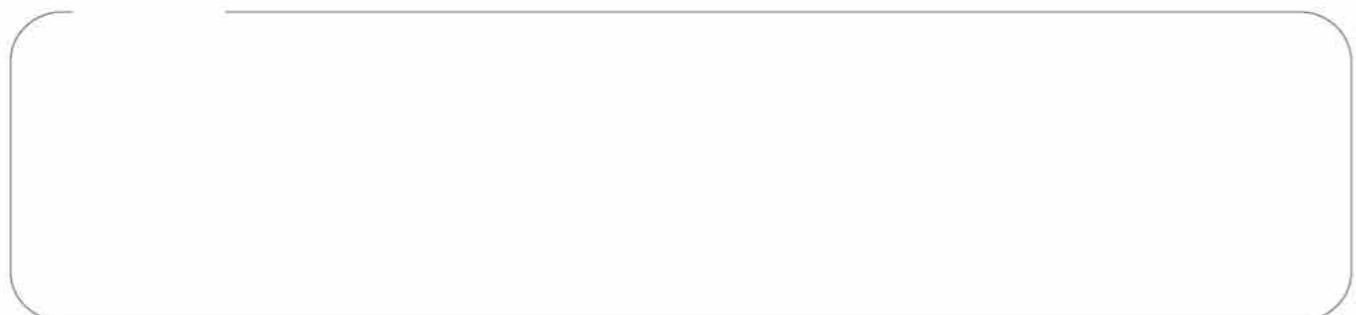


## PI500-C series Air Compressor Inverter



Powtran technology

A manufacturer of motor control intelligent products and devices  
based on motor design.



PI500-C series air compressor frequency inverter is designed for screw air compressor process control by Powtran Technology. The controparameters are set directly through the keyboard of frequency inverter or touch screen, both the Chinese and English interface are available. The frequency inverter can realizes all the functions required by screw air compressor, simple and convenient operation, compact size with more powerful function, it can control the permanent magnet synchronous motor and asynchronous motor air compressor .

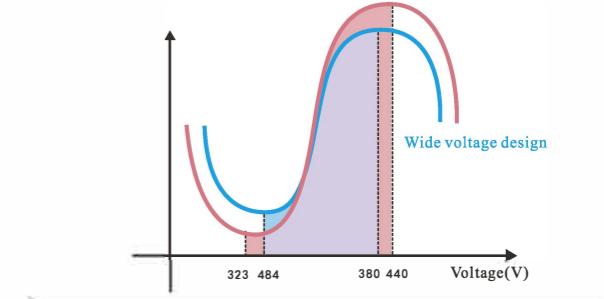
The PI500-C series frequency inverter was sucessfully used for the screw air compressor , it provides a more cost-effective way for the air compressor system, a variety of options, streamline the control system to reduce air compressor fault , but also provides a more convenient one-stop service, so that the installation and maintenance of screw air compressor become easy and fast



## Technical Features

### Excellent performance

- 1、good load adaptability, control both AC asynchronous motor and permanent magnet synchronous motor ;
- 2、unique double PID function for monitoring the current and pressure which makes the control more accurate, superior performance, more stable gas supply;
- 3、wide voltage applicable: AC 380V (-15%) to 440V (+10%) performance characteristics.



### Good operability

- 1、integrated air compressor special interface, pressure feedback, temperature detection, loading control, fan control, alarm signal, etc., simple wiring , optimized cost control ;
- 2、Bluetooth function, mobile monitoring and operation, good human-machine interaction; 3, can be configured according to customer needs: air compressor Controller + frequency inverter, frequency inverter (including keyboard), touch screen + frequency inverter;
- 4、Supporting PT100 and PT1000 temperature signal detection,user friendly.



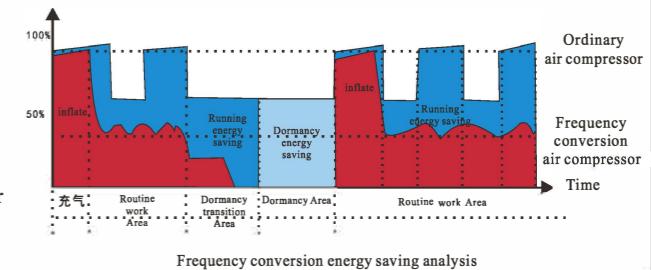
### Optimized hardware structure

- 1、independent duct design, fan detachable, easily maintain, good heat dissipation;
- 2、imported paint for PCB board (moisture proof,correspon proof, dust proof), can adapt to harsh working environment;
- 3、wall mounted,vertical mounted, flange installation, more assembly options for customer; 4,compact size, reduce installation space.



### Green energy-saving

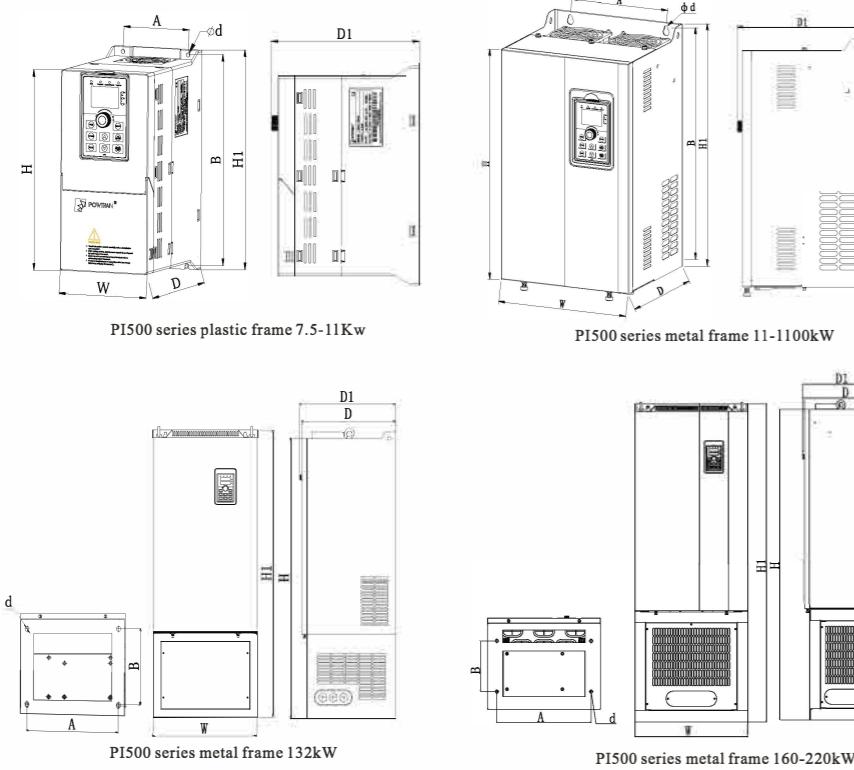
- 1、automatically adjust the motor frequency acording to the gas use amount, greatly reduce energy consumption, reduce electricity consumption;
- 2、smoothly motor control for motor start and stop, low starting current to reduce the impact on the grid , reduce the impact of motor and other mechanical machine, extend the motor lifetime, reduce system noise;
- 3、controllable sleep and wake-up function.



### certification standards

products meet international standards:IEC 61800-3:2004+A1:2012  
IEC 61000-6-3:2007+A1:2011

## Inverter Size

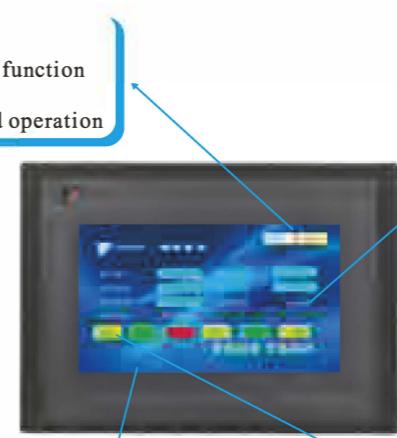


| Inverter model | Output power (kW) | Input current (A) | Output current (A) | Dimension(H1xWxD1mm) |     | Installation(AxB dm) |     | N.W (KG)            |
|----------------|-------------------|-------------------|--------------------|----------------------|-----|----------------------|-----|---------------------|
|                |                   |                   |                    | H                    | H1  | W                    | D   |                     |
| PI500 7R5G3    | 7.5               | 20.5              | 17                 | 280                  | 300 | 190                  | 190 | 198 140 285 6 7.2   |
| PI500 011G3    | 11                | 26                | 25                 |                      |     |                      |     |                     |
| PI500 015G3    | 15                | 35                | 32                 | 330                  | 350 | 210                  | 190 | 198 150 335 6 9.5   |
| PI500 018G3    | 18.5              | 38.5              | 37                 |                      |     |                      |     |                     |
| PI500 022G3    | 22                | 46.5              | 45                 | 380                  | 400 | 240                  | 215 | 223 180 385 7 13    |
| PI500 030G3    | 30                | 62                | 60                 |                      |     |                      |     |                     |
| PI500 037G3    | 37                | 76                | 75                 | 500                  | 520 | 300                  | 275 | 283 220 500 10 41.2 |
| PI500 045G3    | 45                | 91                | 90                 |                      |     |                      |     |                     |
| PI500 055G3    | 55                | 112               | 110                | 550                  | 575 | 355                  | 320 | 328 250 555 10 58   |
| PI500 075G3    | 75                | 157               | 150                |                      |     |                      |     |                     |
| PI500 093G3    | 93                | 180               | 176                | 695                  | 720 | 400                  | 360 | 368 300 700 10 72.5 |
| PI500 110G3    | 110               | 214               | 210                |                      |     |                      |     |                     |
| PI500 132G3    | 132               | 256               | 253                | 790                  | 820 | 480                  | 390 | 398 370 800 11 108  |
| PI500 160G3    | 160               | 307               | 304                |                      |     |                      |     |                     |
| PI500 187G3    | 187               | 345               | 340                | 940                  | 980 | 705                  | 410 | 418 550 945 13 190  |
| PI500 200G3    | 200               | 385               | 380                |                      |     |                      |     |                     |
| PI500 220G3    | 220               | 430               | 426                |                      |     |                      |     |                     |
| PI500 250G3    | 250               | 468               | 465                |                      |     |                      |     |                     |
| PI500 280G3    | 280               | 525               | 520                |                      |     |                      |     |                     |
| PI500 315G3    | 315               | 590               | 585                |                      |     |                      |     |                     |
| PI500 355G3    | 355               | 665               | 650                |                      |     |                      |     |                     |
| PI500 400G3    | 400               | 785               | 725                |                      |     |                      |     |                     |

## Hmi Control Panel (option)

### 1、Perfect customer selection:

- 1) freely switch Chinese and English function version
- 2) Manual/automatic load and unload operation



### 2、Detailed system display information

- 1) It includes all the normal control functions of constant pressure control of air compressor and the control of oil cooling fan
- 2) Air compressor constant pressure control dedicated PID, current PID control
- 3) The parameters of the frequency conversion unit can be directly modified and viewed through the touch screen
- 4) Contains system running state and frequency converter running state information
- 5) Intelligent sleep and wake function, energy saving effect is more remarkable
- 6) Three sets of system fault records can be recorded
- 7) Password protection design to protect user security

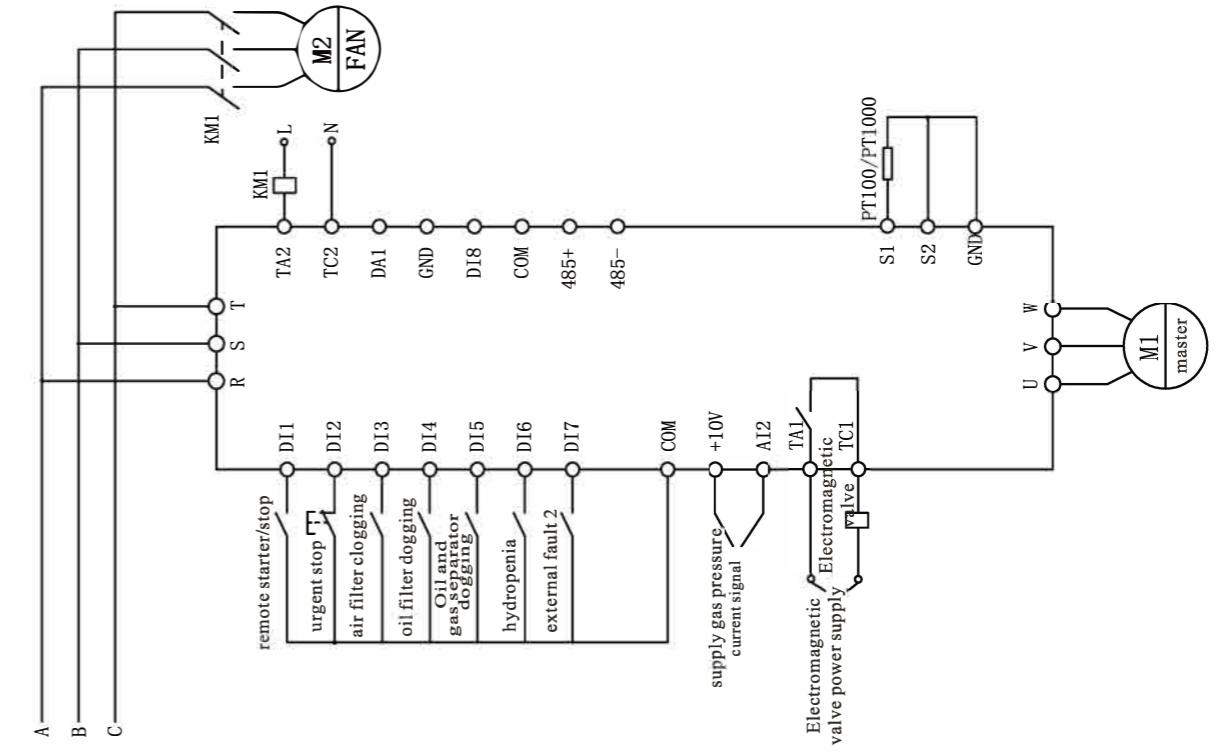
### 3、Safety warning and alarm function

- 1) Warning state, only prompt warning does not affect the use
- 2) Alarm state, The electronic control system stops protecting immediately
- 3) Too high pressure, pressure sensor fault indication
- 4) Temperature too high, temperature sensor fault indication
- 5) Main motor fault indication
- 6) Phase sequence error, phase absence, fault indication for current detection

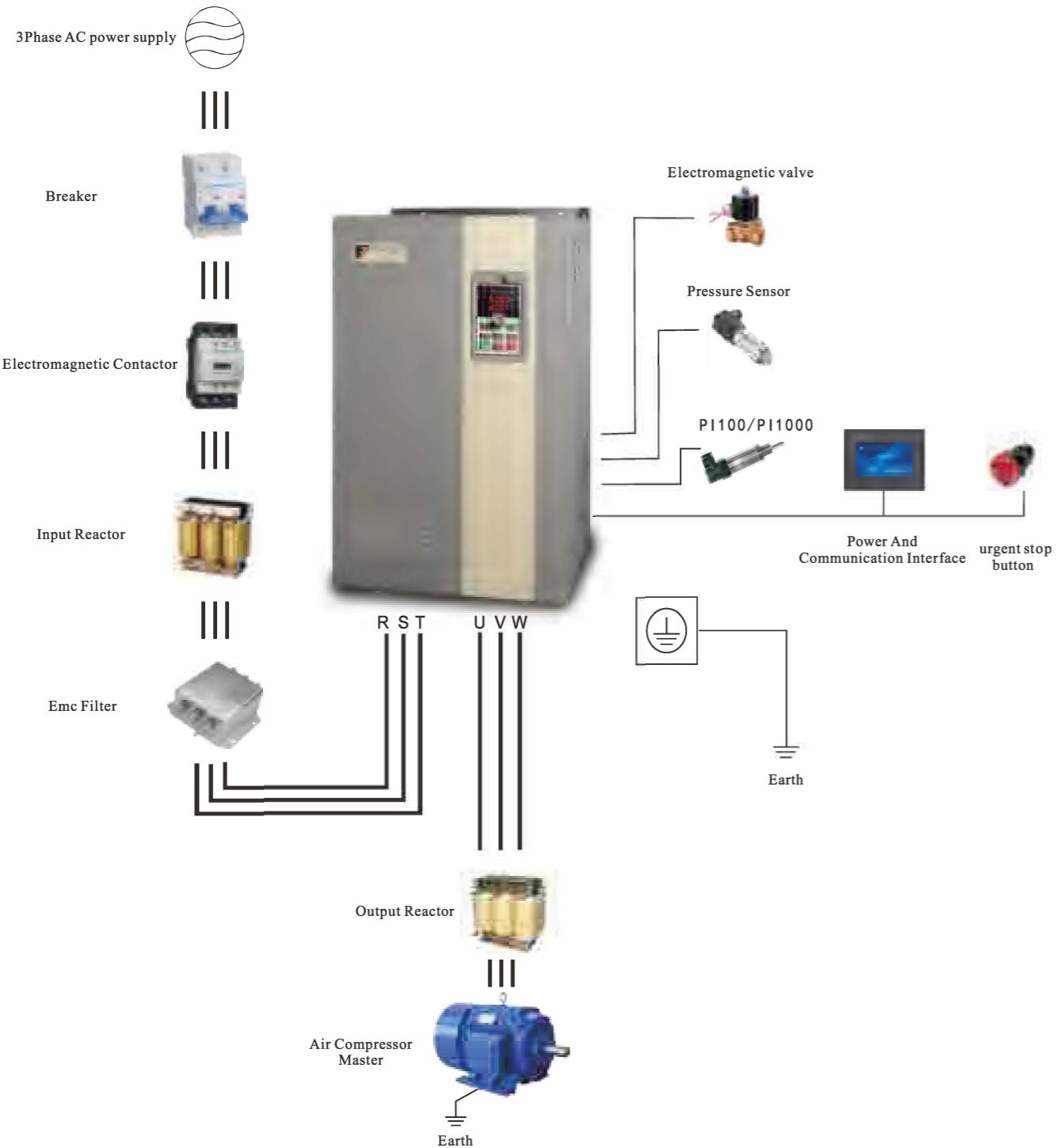
### 4、Comprehensive maintenance information remind function

- 1) Air filter usage time record and maintenance remind, add block sensor signals
- 2) Oil filter use time record and maintenance tips , add block sensor signals
- 3) Oil and gas separator use time record and maintenance remind, add block sensor signals
- 4) Lubrication oil, grease service time record and maintenance remind
- 5) Machine system use time record and maintenance tips

## Inverter system circuit drawing



## Connection Diagram



## Standard specification

| Item                         | Function                                      | Specification   |
|------------------------------|---|---|
| Control system               | Power   | Input frequency<br>50Hz/60Hz  |
|                              | Control system                                | High performance vector control inverter based on DSP   |
|                              | Control method                                | V/F control, vector control W/O PG  |
|                              | Automatic torqueboost function                | Realize low frequency (1Hz) and large output torque control underthe V/F control mode   |
|                              | V/F curve mode                                | Linear,square root/m-th power, custom V/F curve   |
|                              | Over load capability                          | Rated current 150% - 1 minute, rated current 180% - 2 seconds   |
|                              | Maximum frequency                             | 1、Vector control:0 to 300Hz; 2、V/F control:0 to 3200Hz  |
|                              | Carrier Frequency                             | 0.5 to 16kHz; automatically adjust carrier frequency according to the load characteristics  |
|                              | Start torque                                  | 0.5Hz/150% (vector control W/O PG)  |
|                              | Torque boost                                  | Automatic torque boost; manual torque boost 0.1% to 30.0%   |
|                              | Jogging control                               | Jog Frequency Range: 0.00Hz to max. frequency;Jog Ac/deceleration time: 0.s to 6500.0s  |
|                              | Speed start tracking function                 | The motor in rotation can be started smoothly without impact  |
|                              | Built-in PID                                  | Easy to realize closed-loop control system for the process control  |
|                              | Automatic voltage regulation(AVR)             | Automatically maintain a constant output voltage when the voltage of electricity grid changes   |
| Personalization function     | Air compressor special function               | No-load dormancy and wake function, pressure setting value, cooling fan start and stop temperature closed loop, no-load frequency, no-load delay time, setting of dormant time,Load delay time, constant pressure control of air compressor,constant current control, start and stop control of electromagnetic valve, maintenance function of timing components,Current PID regulation |
|                              | Self-inspection of peripherals after power-on | After powering on, peripheral equipment will perform safety testing, such as ground, short circuit, etc   |
|                              | Quick current limiting                        | The current limiting algorithm is used to reduce the inverter over current probability, and improve whole unit anti-interference capability   |
| Running                      | Timing control                                | Timing control function: time setting range(0m to 6500m)  |
|                              | Input signal                                  | 7 digital input terminals, compatible with active PNP or NPN input modes, in which one channel can be used for high-speed pulse input (0-100khz square wave)  |
|                              | Analog input                                  | 3-way analog input terminals (AI1, AI2, AI3), in which AI1 and AI2 can choose 0-10v or 0-20mA input, AI3 voltage is -10 ~ +10V input  |
|                              | Output Signal                                 | Standard 2-way programmable relay output, can extend 2 paths at most Contact capacity :3A/AC 250V,1A/DC 30V   |
|                              | Analog output                                 | 2-way analog output(DA1,DA2), 16 signals can be selected such as frequency, current, voltage , PT100 and other, output signal range (0to 10V / 0 to 20mA).  |
| Protection function          | Running command channel                       | Three channels: operation panel, control terminals and serial communication port. They can be switched through a variety of ways  |
|                              | Frequency source                              | Total 10 frequency sources: digital, analog voltage, analog current, multi-speed and serial port. They can be switched through a variety of ways  |
| Display                      | Inverter protection                           | Overvoltage protection, undervoltage protection, overcurrent protection, overload protection, overheat protection, overcurrent stall protection, overvoltage stall protection, losting-phase protection (optional), communication error, PID feedback signal abnormalities, PG failure and short circuit to ground protection   |
|                              | LED/OLED display keyboard                     | Monitoring objects including: running frequency, set frequency, bus voltage, output voltage, output current, output power, output torque, input terminal status, output terminal status, analog AI1 value, analog AI2 value, motor Actual running speed,PID set value percentage, PID feedback value percentage   |
|                              | Error message                                 | At most save three error message, and the time, type, voltage, current, frequency and work status can be queried when the failure is occurred   |
|                              | LED display                                   | Display parameters  |
|                              | OLED display                                  | Optional, prompts operation content in Chinese/English text   |
| Communication                | Copy parameter                                | Can upload and download function code information of frequency converter, rapid replication parameters  |
|                              | Key lock and function selection               | Lock part or all of keys, define the function scope of some keys to prevent misuse  |
| Environment Product standard | RS485   | Built-in RS485 communication  |
|                              | Environment temperature                       | -10°C to 40°C (temperature at 40 °C to 50°C, please derating for use)   |
|                              | Storage temperature                           | -20°C ~ 65°C  |
|                              | Environment humidity                          | Less than 90% R.H, no condensation  |
|                              | Vibration                                     | Below 5.9m/s <sup>2</sup> (= 0.6g)  |
|                              | Application sites                             | Indoor where no sunlight or corrosive, explosive gas and water vapor, dust, flammable gas, oil mist, water vapor, drip or salt, etc   |
|                              | Altitude                                      | Below 1000m   |
|                              | Pollution degree                              | 2   |
|                              | Protection level                              | IP20  |
| Product standard             | Product adopts safety standards               | IEC61800-5-1:2007   |
|                              | Product adopts EMC standards                  | IEC61800-3:2005   |
|                              | Cooling method                                | Forced air cooling  |

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